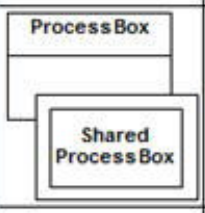
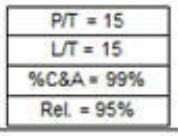
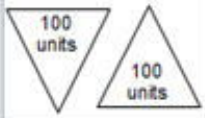
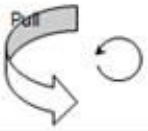
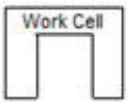
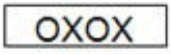
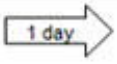
Value Stream Mapping Symbols

Symbols	Description	Symbols	Description	Symbols	Description
	Customer/ Supplier Start or end point for material flow		**Kaizen Blitz** Area for improvement		**External Shipment** Shipments to or from suppliers
	**Process** Machine, operation or department through which material flows		**Supermarket** Small inventory for immediate production		**FIFO** First in, First out lane
	**Data Box**		**Buffer** Safety Stock		**In Box** Information Queues
	**Inventory**		**Pull Symbols** Replenish stock in supermarket		**Internal Movement**
	**Work Cell**		**Kanban Card** Replenish stock in supermarket		**People, phones, operators, etc.**
	Push Arrow		**Load Leveling**		
	**NVA Delay**		**Go and See** When there is a problem, go and see what's wrong.		**Scheduling**

Instructions | **Symbols** | Value Stream 1 | Value Stream 2 | Emergency Room | Spaghetti