

Value Stream Mapping Symbols

Please refer to Standard Operating Procedures SOP0007 – Value Stream Mapping Symbols at https://ssiconsulting.ca/free-tools/ for instructions and a completed sample.

Symbol	Description
Customer	Customer
	Start or end-point for material flow
111	Supplier
Supplier	Start or end-point for material flow
<u> </u>	Shared Process
Shared ProcessBox	Machine, operation or department through which material flows
ProcessBox	Process
3.000 300000	Machine, operation or department through which material flows
P/T = 15 L/T = 15 %C&A = 99% Rel. = 95%	Data Box
100 units 100 units	Inventory
	Work Cell
Work Cell	
	Push Arrow
1 day	NVA Delay
	Non-value added delay

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Symbol	Description
Kaizen	Kaizen Blitz
	Area for improvement
	Supermarket
	Small inventory for immediate production
	Buffer
	Safety stock
94	Pull Symbols
50	Replenish stock in supermarket
7770	Kanban Card
kanban	Replenish stock in supermarket
	Load Leveling
OXOX	
	Go and See
66	When there is a problem, go and see what's wrong.
	External Shipment
000	
	FIFO
FIFO	First in, first out lane



SSI Value Stream Mapping Symbols

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Please refer to Standard Operating Procedures SOP0007 - Value Stream Mapping Symbols at https://ssiconsulting.ca/resources/ for instructions and a completed sample.

Symbol	Description
)	Inbox
))	Information queues
	Internal Movement
Ω @ -	People, etc.
	People, phones, operators, etc.
	Scheduling
MRP/ Scheduler	

Symbol	Description
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