

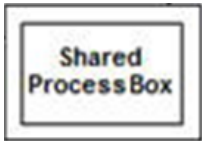
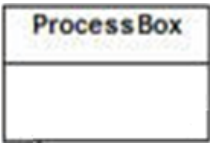
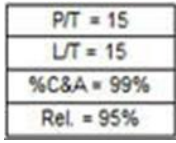

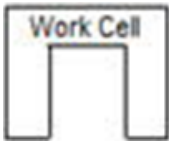

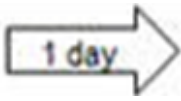



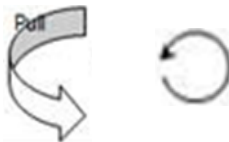

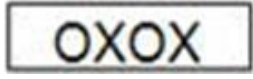

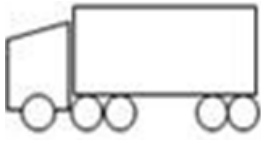







Please refer to Standard Operating Procedures SOP0007 – Value Stream Mapping Symbols at <https://ssiconsulting.ca/free-tools/> for instructions and a completed sample.

Symbol	Description
	<b>Customer</b> Start or end-point for material flow
	<b>Supplier</b> Start or end-point for material flow
	<b>Shared Process</b> Machine, operation or department through which material flows
	<b>Process</b> Machine, operation or department through which material flows
	<b>Data Box</b>
	<b>Inventory</b>
	<b>Work Cell</b>
	<b>Push Arrow</b>
	<b>NVA Delay</b> Non-value added delay

Symbol	Description
	<b>Kaizen Blitz</b> Area for improvement
	<b>Supermarket</b> Small inventory for immediate production
	<b>Buffer</b> Safety stock
	<b>Pull Symbols</b> Replenish stock in supermarket
	<b>Kanban Card</b> Replenish stock in supermarket
	<b>Load Leveling</b>
	<b>Go and See</b> When there is a problem, go and see what's wrong.
	<b>External Shipment</b>
	<b>FIFO</b> First in, first out lane

Please refer to Standard Operating Procedures SOP0007 – Value Stream Mapping Symbols at <https://ssiconsulting.ca/resources/> for instructions and a completed sample.

Symbol	Description
	<b>Inbox</b> Information queues
	<b>Internal Movement</b>
	<b>People, etc.</b> People, phones, operators, etc.
	<b>Scheduling</b>

Symbol	Description